



End Gap Recommendations

Industry Guidelines – Not Optimized

APPLICATION	Min. Gap Per Inch of Bore		Min. Gap
	Top Ring	2nd Ring	Oil Ring Rail
High-Perf. Street-Strip	.0045"	.0050"	.015"
Late Model Stock	.0050"	.0053"	.015"
Street Moderate Turbo/Nitrous	.0050"	.0055"	.015"
Circle Track / Drag Race	.0055"	.0057"	.015"
Blown Race Only	.0060"	.0060"	.015"
Nitrous Race Only	.0070"	.0065"	.015"

Keep in mind that these are starting recommendations and that each unique application may require refinement to meet each person's performance and durability objectives.